
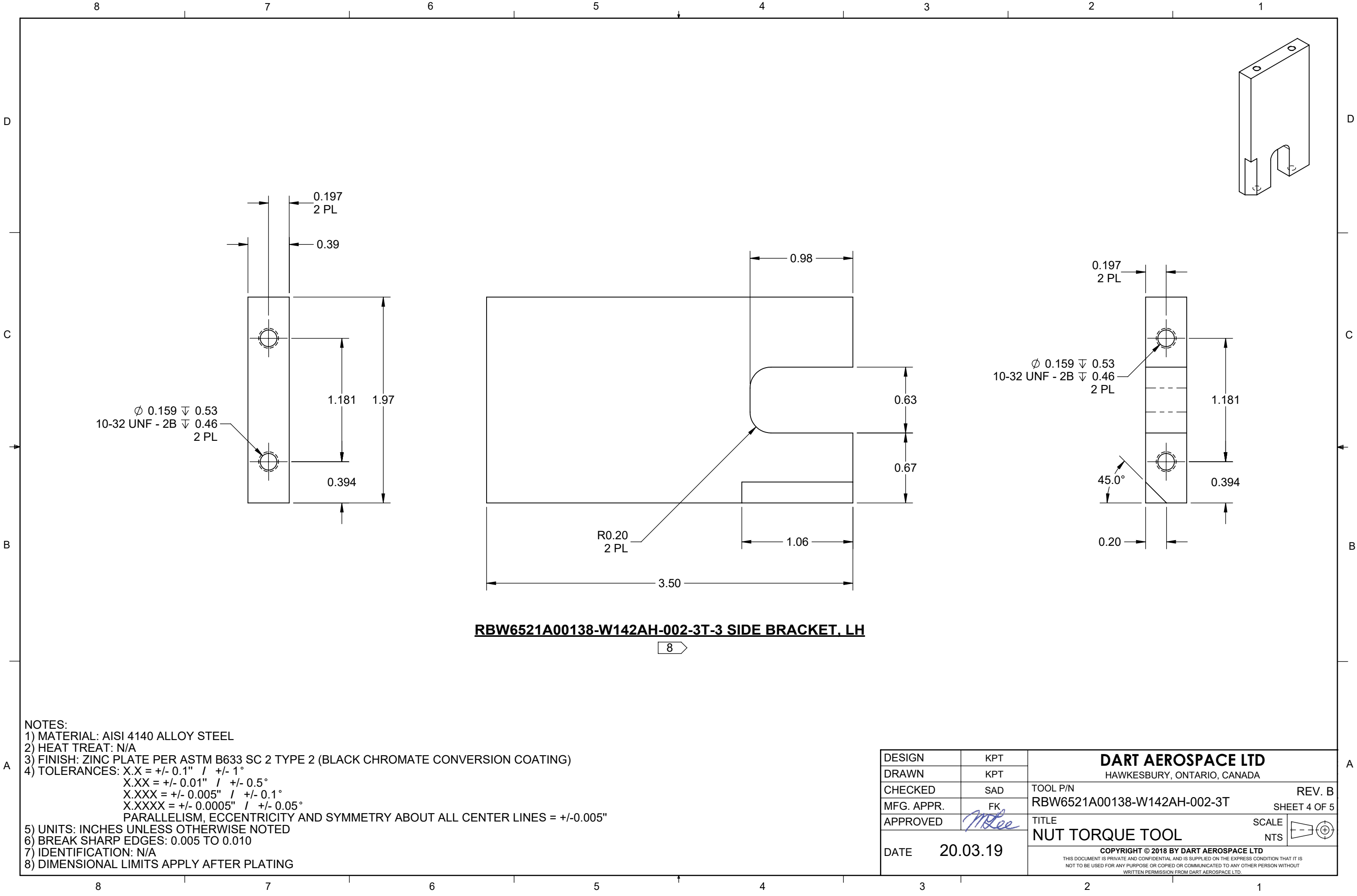


RBW6521A00138-W142AH-002-3T-2 SIDE BRACKET, RH

8

NOTES:
1) MATERIAL: AISI 4140 ALLOY STEEL
2) HEAT TREAT: N/A
3) FINISH: ZINC PLATE PER ASTM B633 SC 2 TYPE 2 (BLACK CHROMATE CONVERSION COATING)
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005 TO 0.010
7) IDENTIFICATION: N/A
8) DIMENSIONAL LIMITS APPLY AFTER PLATING

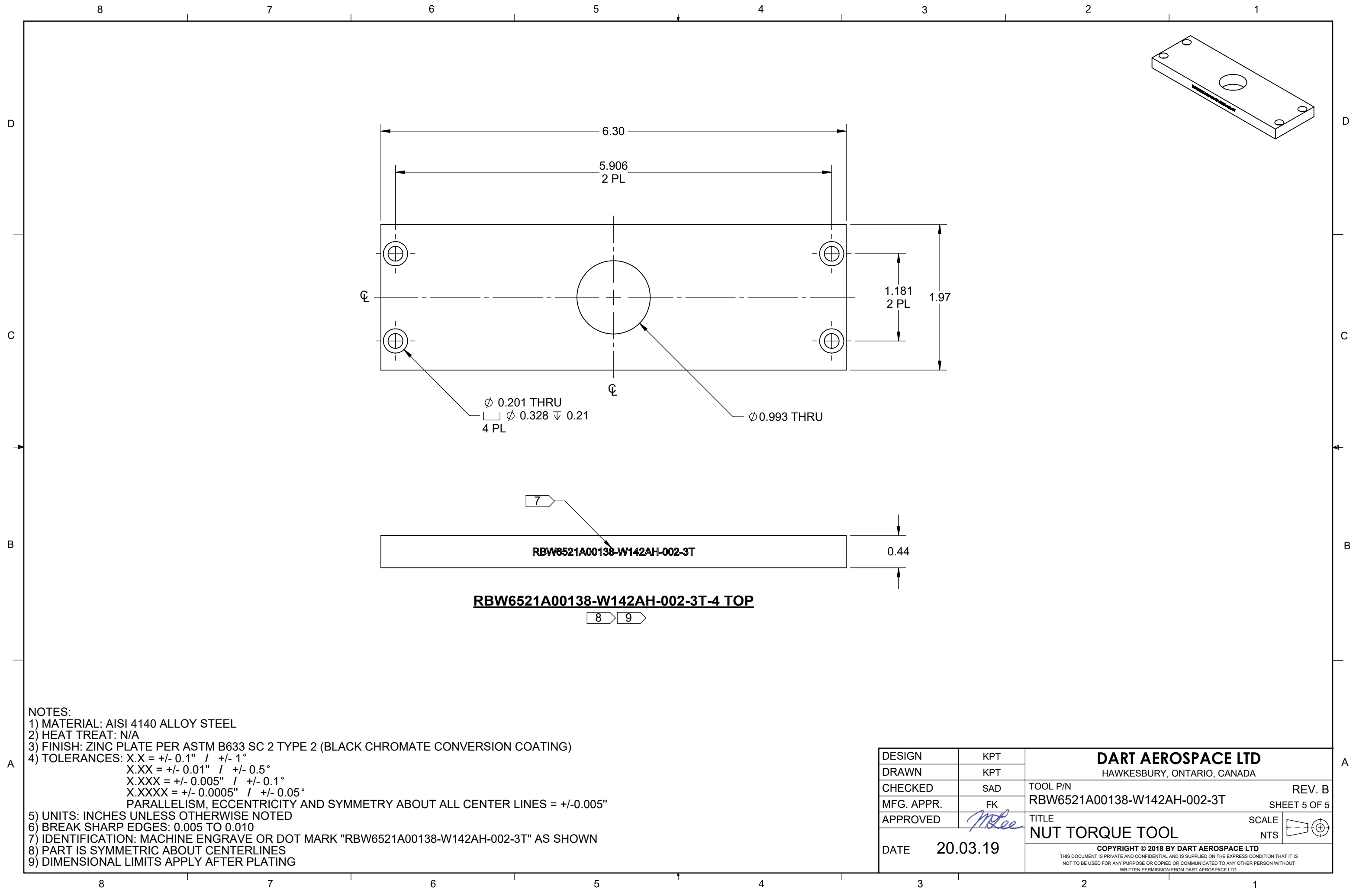
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	SAD	TOOL P/N	REV. B
MFG. APPR.	FK	RBW6521A00138-W142AH-002-3T	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DATE 20.03.19		NUT TORQUE TOOL	NTS
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RBW6521A00138-W142AH-002-3T-3 SIDE BRACKET, LH

NOTES:
1) MATERIAL: AISI 4140 ALLOY STEEL
2) HEAT TREAT: N/A
3) FINISH: ZINC PLATE PER ASTM B633 SC 2 TYPE 2 (BLACK CHROMATE CONVERSION COATING)
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005 TO 0.010
7) IDENTIFICATION: N/A
8) DIMENSIONAL LIMITS APPLY AFTER PLATING

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	SAD	TOOL P/N	REV. B
MFG. APPR.	FK	RBW6521A00138-W142AH-002-3T	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DATE 20.03.19		NUT TORQUE TOOL	NTS
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NOTES:
1) MATERIAL: AISI 4140 ALLOY STEEL
2) HEAT TREAT: N/A
3) FINISH: ZINC PLATE PER ASTM B633 SC 2 TYPE 2 (BLACK CHROMATE CONVERSION COATING)
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005 TO 0.010
7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK "RBW6521A00138-W142AH-002-3T" AS SHOWN
8) PART IS SYMMETRIC ABOUT CENTERLINES
9) DIMENSIONAL LIMITS APPLY AFTER PLATING

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	SAD	TOOL P/N	REV. B
MFG. APPR.	FK	RBW6521A00138-W142AH-002-3T	SHEET 5 OF 5
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 20.03.19		NUT TORQUE TOOL	NTS
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